

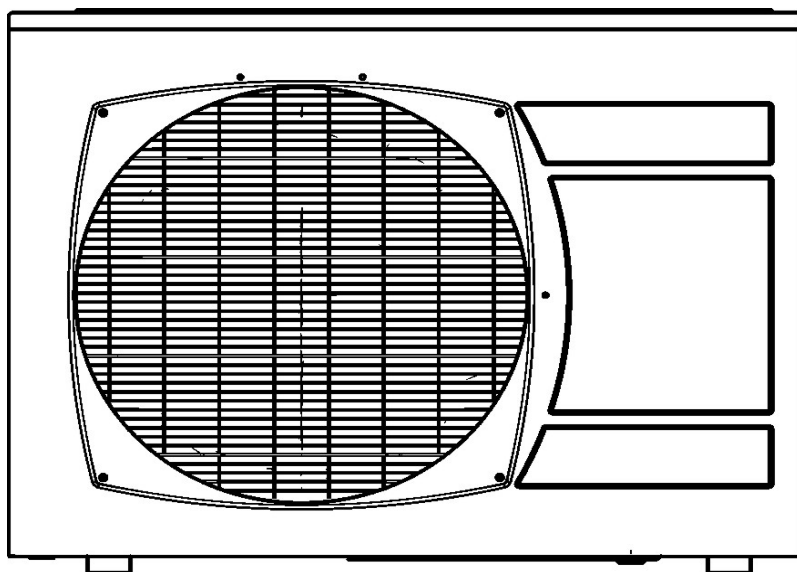
TECHNICAL DATA & SERVICE MANUAL

Euro-Line®

**OUTDOOR UNIT: AE64AC/ACL
AE64AH
AE64AC3/ACL3
AE64AH3**

SPLIT SYSTEM AIR CONDITIONER

Model No.	Product Code No.
AE64AC	387031046
AE64AC3	387031047
AE64AH	387031051
AE64AH3	387031052
AE64ACL	387031059
AE64ACL3	387031060



IMPORTANT! **Please read before installation**

This air conditioning system meets strict safety and operating standards.

For the installer or service person, it is important to install or service the system so that it operates safely and efficiently.

For safe installation and trouble-free operation, you must:

- Carefully read this instruction booklet before beginning.
- Follow each installation or repair step exactly as shown.
- Observe all local, state and national electrical codes.
- Pay close attention to all warning and caution notices given in this manual.
- The unit must be supplied with a dedicated electrical line.



WARNING

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.



CAUTION

This symbol refers to a hazard or unsafe practice which can result in personal injury or product or property damage.

If necessary, get help

These instructions are all you need for most installation sites and maintenance conditions.

If you require help for a special problem, contact our sale/service outlet or your certified dealer for additional instructions.

In case of improper installation

The manufacturer shall in no way be responsible for improper installation or maintenance service, including failure to follow the instructions in this document.

SPECIAL PRECAUTIONS

- During installation, connect before the refrigerant system and then the wiring one; proceed in the reverse order when removing the units.

WARNING

When wiring



ELECTRICAL SHOCK CAN CAUSE SEVERE PERSONAL INJURY OR DEATH. ONLY A QUALIFIED, EXPERIENCED ELECTRICIANS SHOULD ATTEMPT TO WIRE THIS SYSTEM.

- Do not supply power to the unit until all wiring and tubing are completed or reconnected and checked, to ensure the grounding.
- Highly dangerous electrical voltages are used in this system. Carefully refer to the wiring diagram and these instructions when wiring. Improper connections and inadequate grounding can cause **accidental injury and death.**

- **Ground the unit** following local electrical codes.
- The Yellow/Green wire cannot be used for any connection different from the ground connection.
- Connect all wiring tightly. Loose wiring may cause overheating at connection points and a possible fire hazard.
- Do not allow wiring to touch the refrigerant tubing, compressor, or any moving parts of the fan.
- Do not use multi-core cable when wiring the power supply and control lines. Use separate cables for each type of line.

When transporting

Be careful when picking up and moving the indoor and outdoor units. Get a partner to help, and bend your knees when lifting to reduce strain on your back. Sharp edges or thin aluminium fins on the air conditioner can cut your fingers.

When installing...

... In a ceiling or wall

Make sure the ceiling/wall is strong enough to hold the unit-weight. It may be necessary to build a strong wooden or metal frame to provide added support.

... In a room

Properly insulate any tubing run inside a room to prevent "sweating", which can cause dripping and water damage to walls and floors.

... In moist or uneven locations

Use a raised concrete base to provide a solid level foundation for the outdoor unit.

This prevents damage and abnormal vibrations.

... In area with strong winds

Securely anchor the outdoor unit down with bolts and a metal frame. Provide a suitable air baffle.

... In a snowy area (for heat pump-type systems)

Install the outdoor unit on a raised platform that is higher than drifting snow. Provide snow vents.

When connecting refrigerant tubing

- Keep all tubing runs as short as possible.
- Use the flare method for connecting tubing.
- Apply refrigerant lubricant to the matching surfaces of the flare and union tubes before connecting them; screw by hand and then tighten the nut with a torque wrench for a leak-free connection.
- Check carefully for leaks before starting the test run.

NOTE:

Depending on the system type, liquid and gas lines may be either narrow or wide. Therefore, to avoid confusion, the refrigerant tubing for your particular model is specified as narrow tube for liquid, wide tube for gas.

When servicing

- Turn the power OFF at the main power board before opening the unit to check or repair electrical parts and wiring.
- Keep your fingers and clothing away from any moving parts.
- Clean up the site after the work, remembering to check that no metal scraps or bits of wiring have been left inside the unit being serviced.
- Ventilate the room during the installation or testing the refrigeration system; make sure that, after the installation, no gas leaks are present, because this could produce toxic gas and dangerous if in contact with flames or heat-sources.

Table of Contents

	Page
1. OPERATING RANGE	4
<hr/>	
2. SPECIFICATIONS	5
2-1 Unit specifications	5
2-2 Major Component specifications	8
2-3 Other Component specifications	10
3. DIMENSIONAL DATA	11
<hr/>	
4. REFRIGERANT FLOW DIAGRAM	12
<hr/>	
5. PERFORMANCE DATA	14
5-1 Performance Charts	14
5-2 Cooling Capacity	15
5-3 Heating Capacity	16
6. ELECTRICAL DATA	17
6-1 Electrical characteristics	17
6-2 Electric Wiring Diagram	19
6-3 System Wiring Diagram	20

1. OPERATING RANGE

	Temperature	Indoor Air Intake Temp.	Outdoor Air Intake Temp.
Cooling	Maximum	32°C D.B. / 23°C W.B.	46°C D.B.
	Minimum	21°C D.B. / 15°C W.B.	10°C D.B. / -10°C D.B. (*)
Heating	Maximum	27°C D.B.	24°C D.B. / 18°C W.B.
	Minimum	-	-9°C D.B. / -10°C W.B.

(*) Only for models:
AE64ACL
AE64ACL3

2. SPECIFICATIONS

2-1 Unit Specifications

AE64AC/ACL

Power source	220 - 240V ~ 50Hz
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Voltage rating	230V
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Performance *		AW64AL	Cooling	Heating
Capacity	kW		6,81	-
	BTU/h		23220	-
Air circulation (High)	m³/h		990	
Moisture removal (High)	Liters/h		2,66	-

Electrical Rating		Cooling	Heating
Available voltage range	V	198 ~ 264	
Running amperes	A	9,4	-
Power input	W	2260	-
C.O.P.	W/W	3,01	-
Compressor locked rotor amperes	A	65	-

Features			
Fan speed			1(Hi)
Compressor			Rotary (Hermetic)
Refrigerant / Amount charged at shipment	g		R410A / 2040
Refrigerant control			Capillary tube
Power sound level	Hi	dB-A	67
Refrigerant tubing connections			Flare type
Max. allowable tubing length at shipment	m		20
Refrigerant tube diameter	Narrow tube	mm(in.)	9,52 (3/8")
	Wide tube	mm(in.)	15,88(5/8")

Dimensions & Weight			
Unit dimensions	Height	mm	680
	Width	mm	900
	Depth	mm	340
Package dimensions	Height	mm	730
	Width	mm	985
	Depth	mm	406
Weight	Net	kg	74
	Shipping	kg	-
Shipping volume		m³	0,29

DATA SUBJECT TO CHANGE WITHOUT NOTICE

Remarks:

Rating conditions are:

Cooling: Indoor air temperature 27°C D.B. / 19°C W.B.

Outdoor air temperature 35°C D.B. / 24°C W.B.

Heating: Indoor air temperature 20°C D.B.

Outdoor air temperature 7°C D.B. / 6°C W.B.

* For other INDOOR UNITS' MODELS, please refer to catalogue

AE64AH

Power source	220 - 240V ~ 50Hz
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Voltage rating	230V
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Performance *		AW64AL		Cooling	Heating
Capacity		kW		6,81	7,37
		BTU/h		23220	25130
Air circulation (High)		m³/h		990	
Moisture removal (High)		Liters/h		2,66	-

Electrical Rating		Cooling	Heating
Available voltage range	V	198 ~ 264	
Running amperes	A	9,4	10,2
Power input	W	2260	2400
C.O.P.	W/W	3,01	3,07
Compressor locked rotor amperes	A	65	

Features			
Fan speed			1(Hi)
Compressor			Rotary (Hermetic)
Refrigerant / Amount charged at shipment	g		R410A / 2040
Refrigerant control			Capillary tube
Operation Sound	Hi	dB-A	67
Refrigerant tubing connections			Flare type
Max. allowable tubing length at shipment	m		20
Refrigerant tube diameter	Narrow tube	mm(in.)	9,52 (3/8")
	Wide tube	mm(in.)	15,88(5/8")

Dimensions & Weight			
Unit dimensions	Height	mm	680
	Width	mm	900
	Depth	mm	340
Package dimensions	Height	mm	730
	Width	mm	985
	Depth	mm	406
Weight	Net	kg	74
	Shipping	kg	-
Shipping volume		m³	0,29

DATA SUBJECT TO CHANGE WITHOUT NOTICE

Remarks:

Rating conditions are:

Cooling: Indoor air temperature 27°C D.B. / 19°C W.B.

Outdoor air temperature 35°C D.B. / 24°C W.B.

Heating: Indoor air temperature 20°C D.B.

Outdoor air temperature 7°C D.B. / 6°C W.B.

* For other INDOOR UNITS' MODELS, please refer to catalogue

AE64AC3/ACL3

Power source	380 - 415V 3N ~ 50Hz
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Voltage rating	415V
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Performance *		AW64AL		Cooling	Heating
Capacity		kW		6,81	7,37
			BTU/h	23220	25130
Air circulation (High)			m ³ /h	990	
Moisture removal (High)			Liters/h	2,66	-

Electrical Rating		Cooling	Heating
Available voltage range	V	342 ~ 418	
Running amperes	A	4,10	4,4
Power input	W	2260	2400
C.O.P.	W/W	3,01	3,07
Compressor locked rotor amperes	A	55	

Features			
Fan speed			1(Hi)
Compressor			Rotary (Hermetic)
Refrigerant / Amount charged at shipment		g	R410A / 2040
Refrigerant control			Capillary tube
Operation Sound	Hi	dB-A	67
Refrigerant tubing connections			Flare type
Max. allowable tubing length at shipment		m	20
Refrigerant tube diameter	Narrow tube	mm(in.)	9,52 (3/8")
	Wide tube	mm(in.)	15,88(5/8")

Dimensions & Weight			
Unit dimensions	Height	mm	680
	Width	mm	900
	Depth	mm	340
Package dimensions	Height	mm	730
	Width	mm	985
	Depth	mm	406
Weight	Net	kg	74
	Shipping	kg	-
Shipping volume		m ³	0,29

DATA SUBJECT TO CHANGE WITHOUT NOTICE

Remarks:

Rating conditions are:

Cooling: Indoor air temperature 27°C D.B. / 19°C W.B.

Outdoor air temperature 35°C D.B. / 24°C W.B.

Heating: Indoor air temperature 20°C D.B.

Outdoor air temperature 7°C D.B. / 6°C W.B.

* For other INDOOR UNITS' MODELS, please refer to catalogue

2-2 Major Component Specifications

**Outdoor Unit: AE64AC/ACL
 AE64AH**

Compressor			
Type		Rotary (Hermetic)	
Compressor model		NN27VBMT	
Nominal capacity	W	6720	
Compressor oil...Amount	cc.	MEL56.....1200	
Coil resistance (Ambient temp. 25°C)	Ω	main: 0,88 aux: 1,64	
Safety devices	Type	Internal protector	
	Operating Temp. Open	°C	-
	Close	°C	-
	Operating amp.(Ambient temp.25°C)		35
Run capacitor	μF	55	
	VAC	-	

Fan & Fan Motor			
Type		Propeller	
Q'ty Dia.		1.... Ø 493	
Fan motor model...Q'ty		ELE-86G... 1	
No. Of poles...rpm (230 V, High)		4...850	
Nominal output	W	70	
Coil resistance (Ambient temp. 20 °C)	Ω	-	
	Ω	-	
Safety devices	Type	thermistor	
	Operating temp. Open	°C	135
	Close	°C	-
Run capacitor	μF	6	
	VAC	-	

Heat Exch. Coil		
Coil		Aluminium plate fin / Copper tube
Rows		2
Fin pitch	mm	1,6
Face area	m ²	0,614

External Finish	Acrylic baked-on enamel finish
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DATA SUBJECT TO CHANGE WITHOUT NOTICE

Outdoor Unit: AE64AC3/ACL3
AE64AH3

Compressor		
Type		Rotary (Hermetic)
Compressor model		NN27YDAMT
Nominal output	W	6890
Compressor oil...Amount	cc.	MEL 56... 1300
Coil resistance (Ambient temp. 25°C)	Ω	3,59
Safety devices	Type	Internal protector
	Operating Temp. Open	°C
	Close	°C
	Operating amp.(Ambient temp.25°C)	-

Fan & Fan Motor		
Type		Propeller
Q'ty Dia.		1.... Ø 493
Fan motor model...Q'ty		ELE-86G... 1
No. Of poles...rpm (230 V, High)		4...850
Nominal output	W	70
Coil resistance (Ambient temp. 20 °C)	Ω	-
	Ω	-
Safety devices	Type	thermistor
	Operating temp. Open	°C
	Close	°C
Run capacitor	μF	6
	VAC	-

Heat Exch. Coil		
Coil		Aluminium plate fin / Copper tube
Rows		2
Fin pitch	mm	1,6
Face area	m ²	0,614

External Finish	
	Acrylic baked-on enamel finish

DATA SUBJECT TO CHANGE WITHOUT NOTICE

2-3 Other Component Specifications

Outdoor Unit: **AE64AH**
AE64AH3

4-way Valve (20S)		SHF-9H-35U(Valve)
Coil rating		AC 220/240V,50Hz,7W
Coil resistance	Ω (at 20°C)	1500

Outdoor sensor		
Resistance	Ω (at 25°C)	10K \pm 2%

AE64AC3
AE64AH3

Negative Phase Relay		
Type		ALPHA-8/1
Rating		AC 380 V, 3-PHASE 50 Hz
Contact Rating		AC 240 V , 2 A
Operation		Positive phase: ON Negative phase: OFF

Power control board		
Type		TYPHOON 3C
Coil Rating		AC 230V,50/60Hz
Contact rating	A	-
Coil resistance	Ω	-

AE64AC
AE64ACL
AE64AH

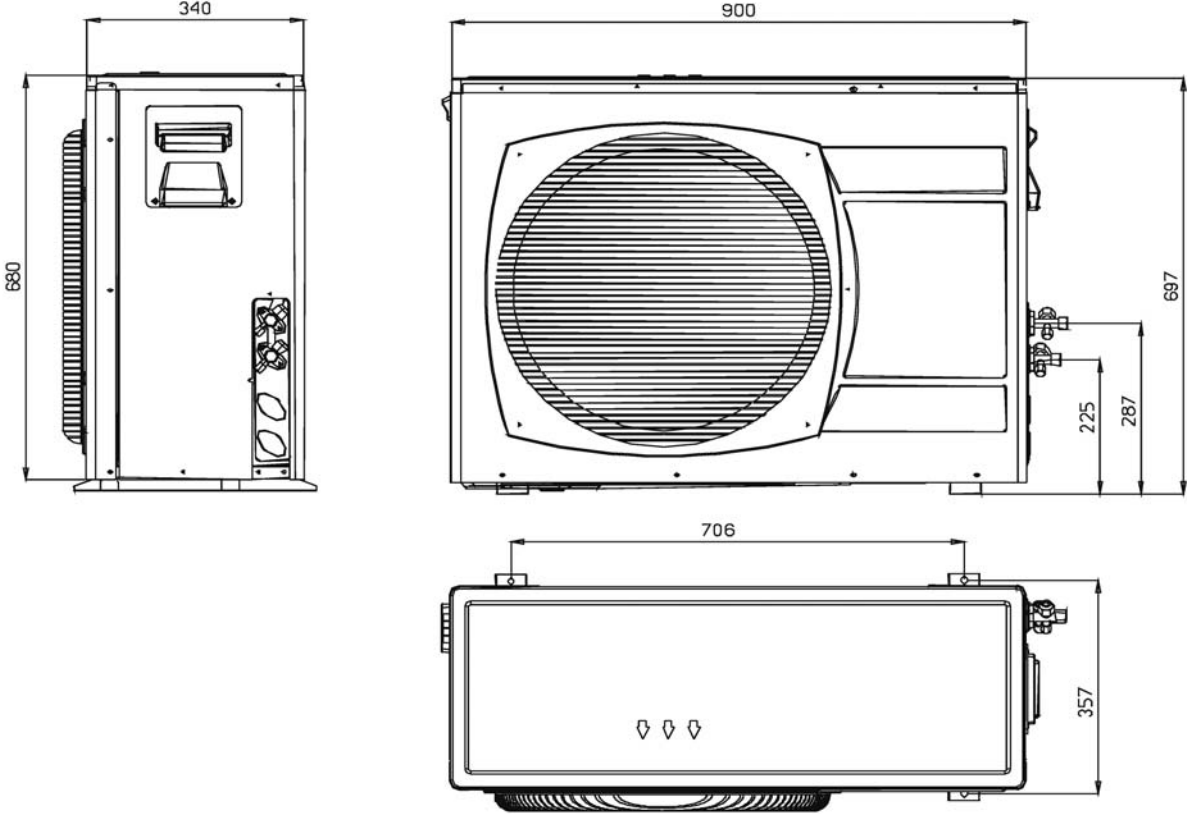
Power control board		
Type		TYPHOON 5B
Coil Rating		AC 230V,50/60Hz
Contact rating	A	-
Coil resistance	Ω	-

AE64ACL
AE64ACL3

Low ambient kit		RGE-Z1L6-5
Rating		AC 230V 50 Hz
Setpoint	MPa	3,2

3. DIMENSIONAL DATA

Outdoor Unit: AE64AC/ACL
AE64AH
AE64AC3/ACL3

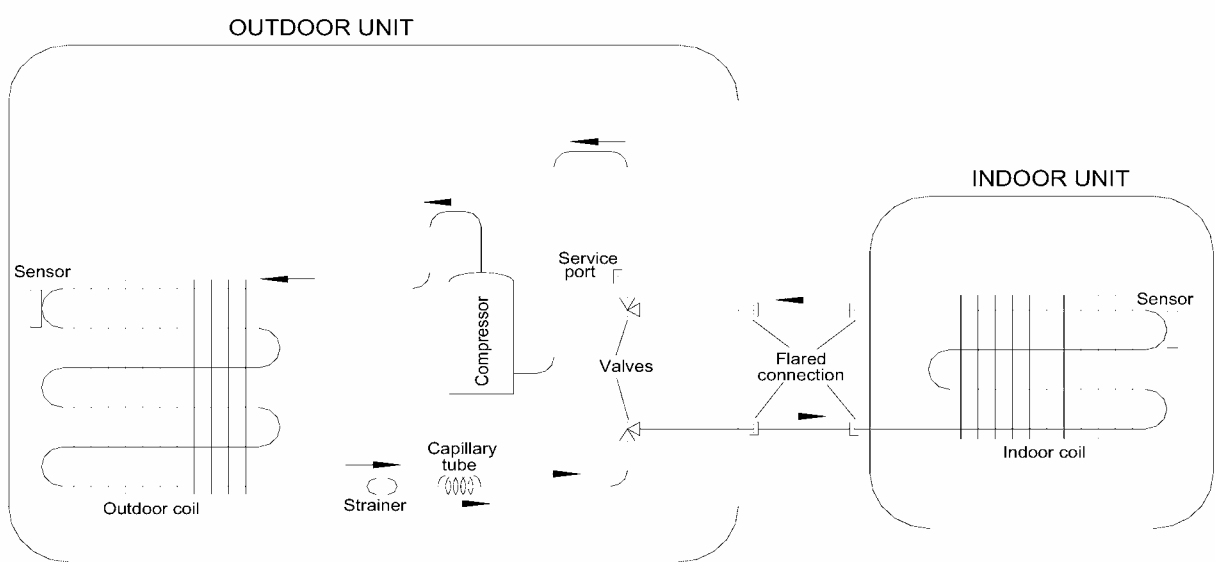


4. REFRIGERANT FLOW DIAGRAM

Indoor Unit:

Outdoor Unit:

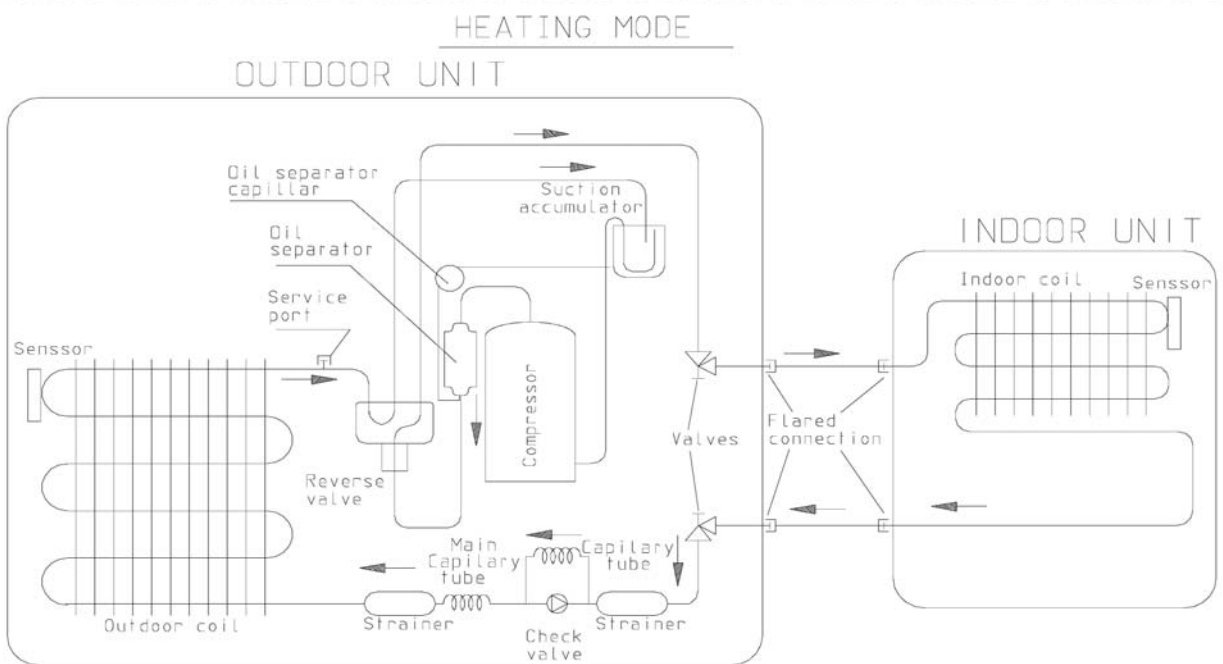
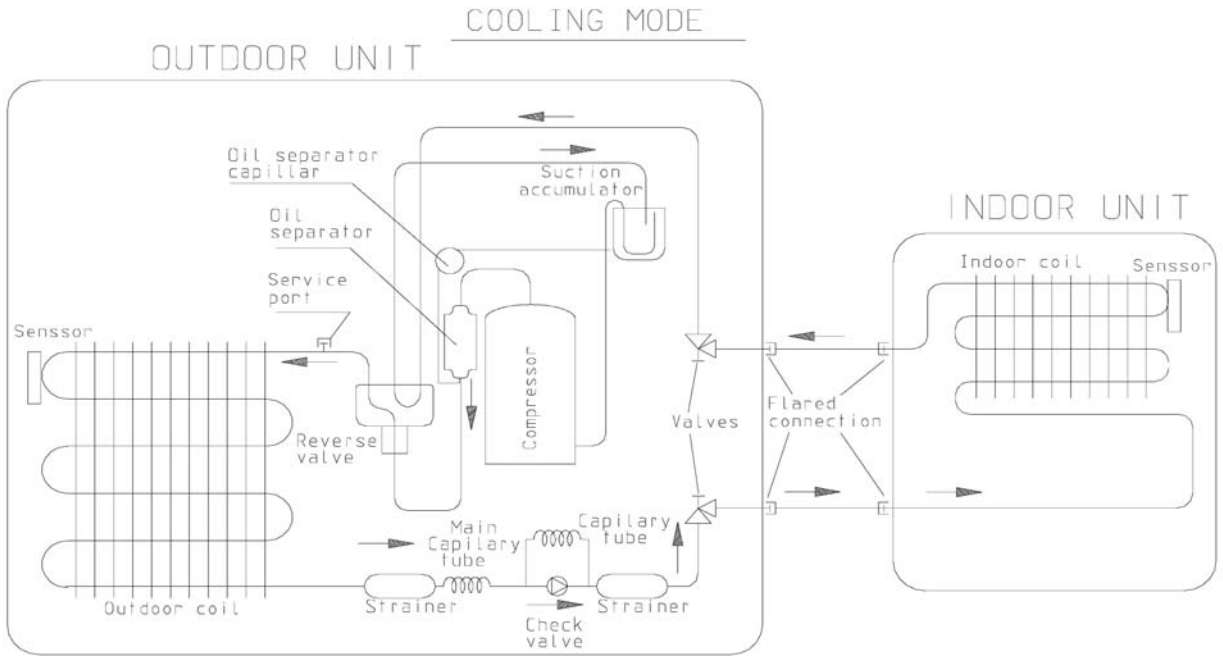
AE64AC/ACL
AE64AC3/ACL3



Indoor Unit:

Outdoor Unit:

**AE64AH
AE64AH3**

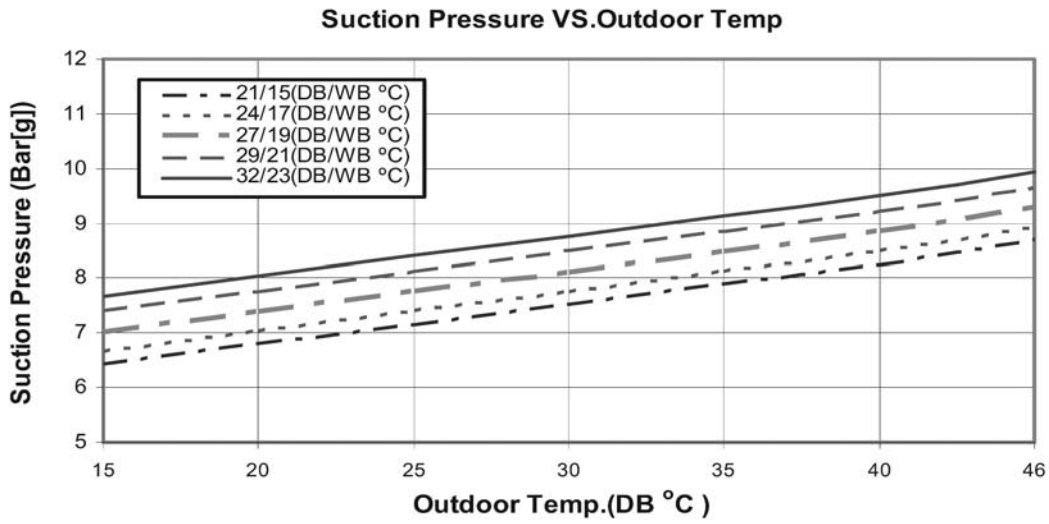


5. PERFORMANCE DATA

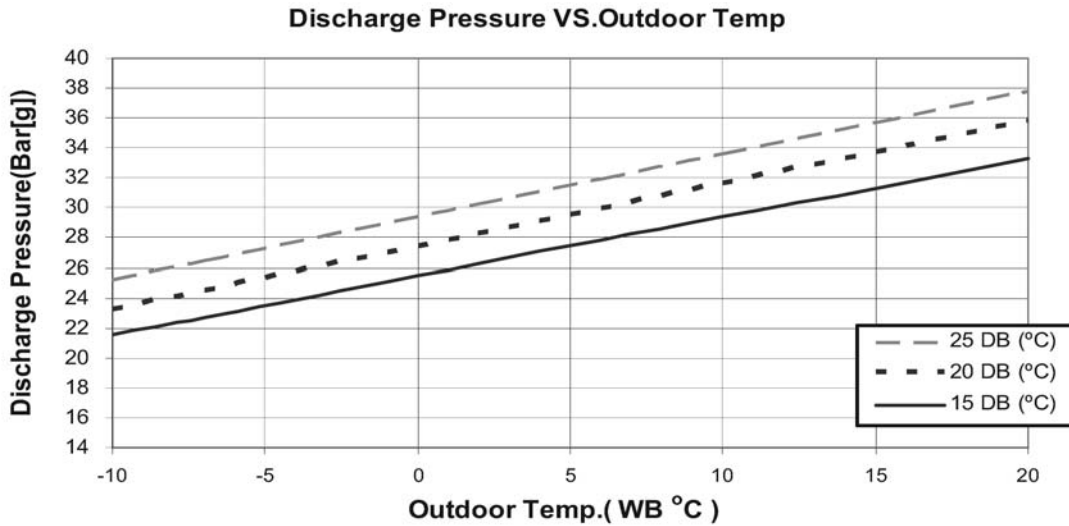
5-1 Performance charts

AE64AC/ACL
 AE64AH
 AE64AC3/ACL3
 AE64AH3

■ Cooling Characteristics



■ Heating Characteristics



5-2 Cooling Capacity

OUTDOOR UNIT: **AE64AC/ACL**
AE64AH
AE64AC3/ACL3
AE64AH3
 INDOOR UNIT: **AW64AL**

220 - 240V ~ 50Hz

RATING CAPACITY	6,81 kW	moisture removal	2,66 l/h
POWER INPUT	2,26 kW	max power input	2,47 kW
AIR FLOW RATE	990 m ³ /h		

ENTERING AIR DB OU COIL (°C)	DATA	ENTERING AIR WB/DB ID COIL (°C)				
		15/21	17/24	19/27	21/29	23/32
15	TC	6.95	7.35	7.70	8.04	8.31
	SC	4.55	4.83	5.09	4.97	5.06
	PI	1.60	1.61	1.61	1.62	1.62
20	TC	6.88	7.29	7.63	7.97	8.24
	SC	4.90	5.21	5.51	5.35	5.46
	PI	1.73	1.74	1.75	1.76	1.77
25	TC	6.61	7.08	7.49	7.83	8.10
	SC	4.43	4.74	5.01	4.92	5.05
	PI	1.87	1.89	1.91	1.92	1.92
30	TC	6.20	6.67	7.22	7.49	7.76
	SC	4.21	4.54	4.91	4.81	5.00
	PI	2.02	2.05	2.08	2.09	2.10
35	TC	5.72	6.20	6.81	7.15	7.42
	SC	3.96	4.31	4.71	4.65	4.85
	PI	2.19	2.22	2.26	2.28	2.29
40	TC	5.18	5.65	6.27	6.61	6.88
	SC	3.68	4.05	4.45	4.39	4.60
	PI	2.36	2.40	2.44	2.46	2.48
46	TC	4.49	4.97	5.58	5.92	6.20
	SC	3.35	3.71	4.18	4.10	4.29
	PI	2.59	2.63	2.68	2.71	2.74

LEGEND

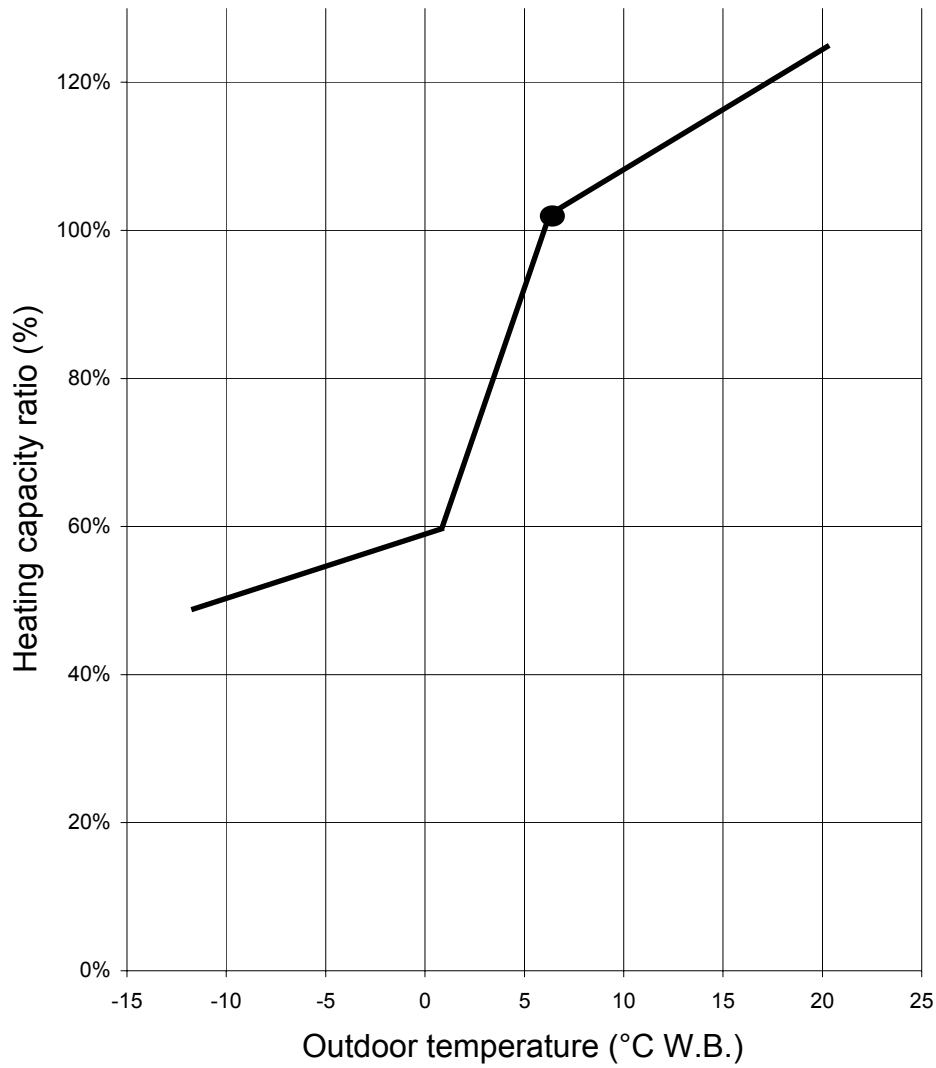
TC – Total Cooling Capacity, kW
 SC – Sensible Capacity, kW
 PI – Power Input, kW
 WB – Wet Bulb Temp., (°C)
 DB – Dry Bulb Temp., (°C)
 ID – Indoor
 OU – Outdoor

RATING CONDITIONS

Cooling: Indoor air temperature :AW64AL
 Outdoor air temperature 35°C D.B. / 24°C W.B.

NOTE: Data related to matching with AW64AL

5-3 Heating Capacity



NOTE

- 1- Black dot in the chart indicates the following rating condition.
Indoor: 20°C D.B.
Outdoor: 7°C D.B. / 6°C W.B.

2- The above chart includes the weighted deicing influence

**OUTDOOR UNIT: AE64AC/ACL
AE64AH**

COOLING

			Complete Unit
performance at			230V 1-Phase 50 Hz
Rating conditions	Running Amps.	A	9,40
	Power input	Kw	2,26

Rating Conditions: Indoor Air Temperature 27°C D.B. / 19°C W.B.
Outdoor Air Temperature 35°C D.B.

HEATING

			Complete Unit
performance at			230V 1-Phase 50 Hz
Rating conditions	Running Amps.	A	10,20
	Power input	Kw	2,4

Rating Conditions: Indoor Air Temperature 20°C D.B.
Outdoor Air Temperature 7°C D.B. / 6°C W.B.

Full load conditions	Running Amps.	A	11,7
	Power input	Kw	2,47

NOTE: Data related to matching with AW64AL
For other indoor unit models there could be the same differences.

OUTDOOR UNIT:**AE64AC3/ACL3
AE64AH3****COOLING**

			Complete Unit
performance at			380V 3-Phase 50 Hz
Rating conditions	Running Amps.	A	4,10
	Power input	Kw	2,26

Rating Conditions: Indoor Air Temperature 27°C D.B. / 19°C W.B.
Outdoor Air Temperature 35°C D.B.

HEATING

			Complete Unit
performance at			380V 3-Phase 50 Hz
Rating conditions	Running Amps.	A	4,30
	Power input	Kw	2,4

Rating Conditions: Indoor Air Temperature 20°C D.B.
Outdoor Air Temperature 7°C D.B. / 6°C W.B.

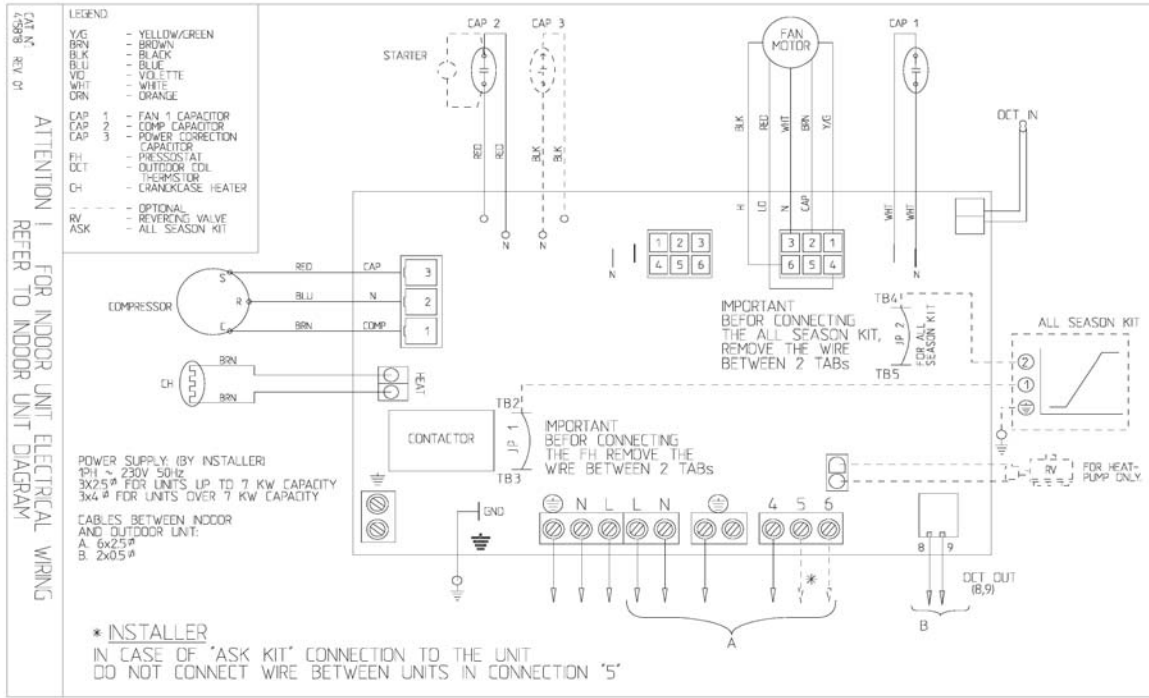
Full load conditions	Running Amps.	A	6,14
	Power input	Kw	2,90

NOTE: Data related to matching with AW64AL
For other indoor unit models there could be the same differences.

6-2 Electric Wiring Diagram

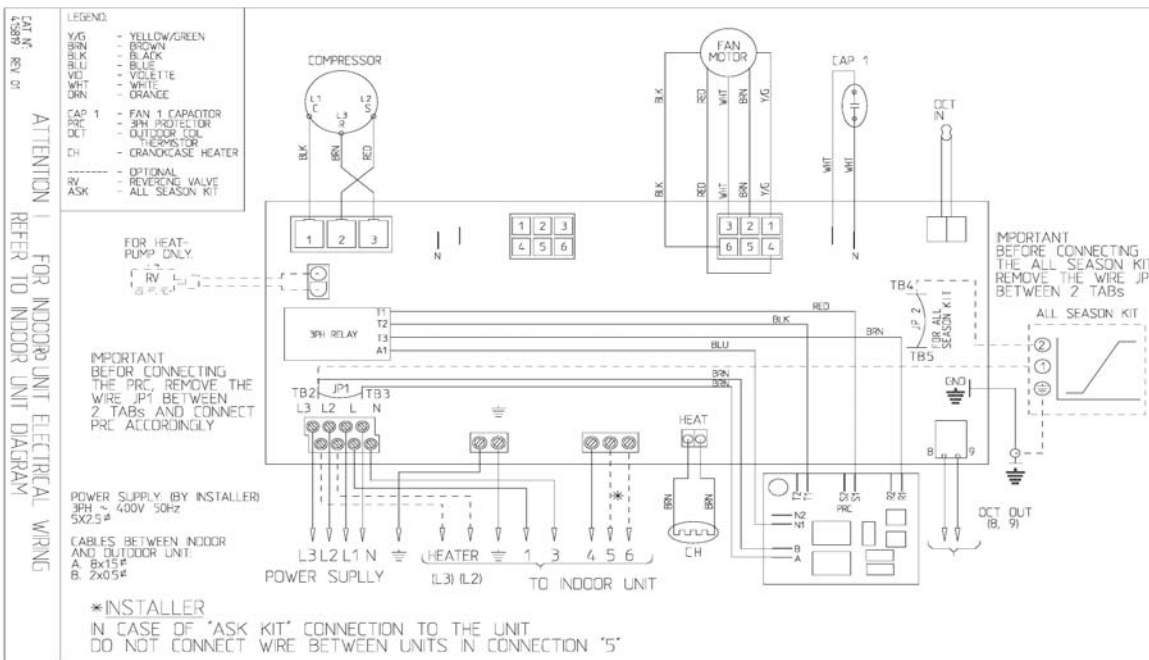
OUTDOOR UNIT:

**AE64AC/ACL
AE64AH**



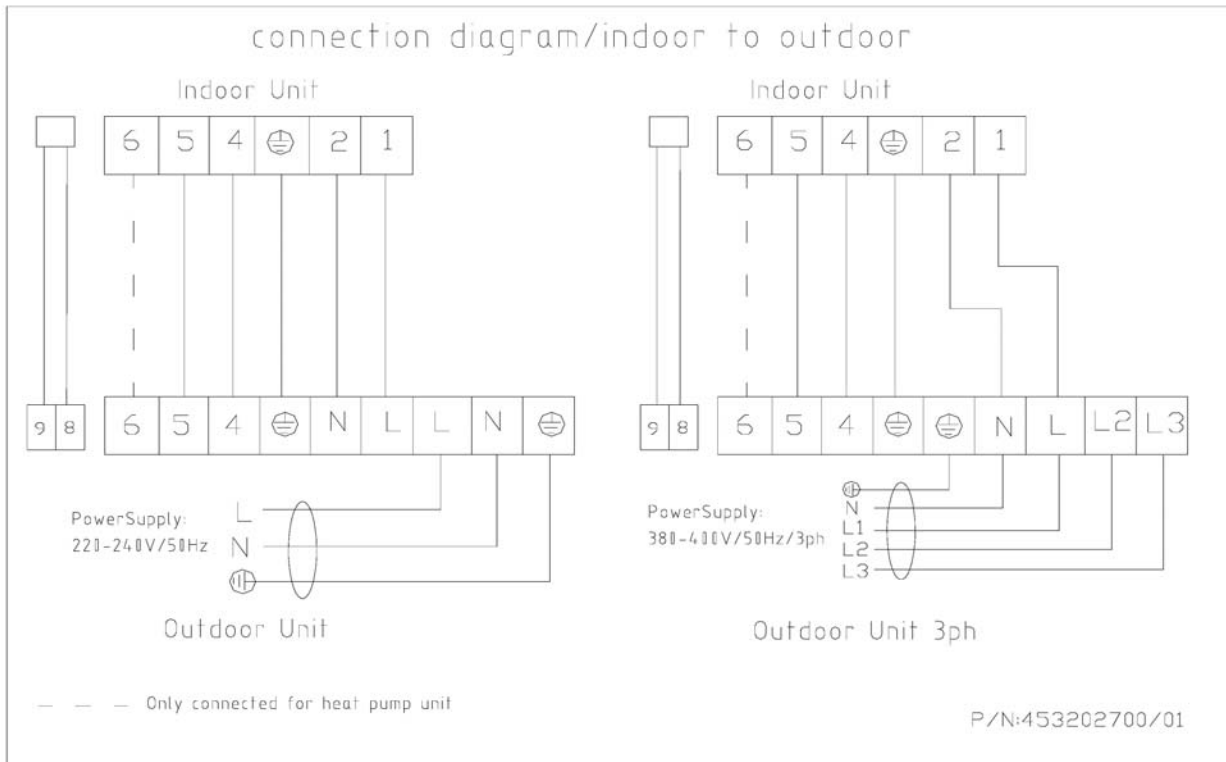
OUTDOOR UNIT:

**AE64AC3/ACL3
AE64AH3**



6-3 System Wiring Diagram

AE64AC/ACL
AE64AH
AE64AC3/ACL3
AE64AH3



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